EDELBROCK DIESEL EXHAUST SYSTEM
for 2007 1/2, 2008 Chevrolet, GMC 6.6L Duramax
Crew Cab, Long Bed, & Short Bed
Catalog #5776
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628** , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com.**

Suggested Tools for Installation:

- ❑ 3/8" ratchet and SAE & metric sockets
- ❑ Hacksaw, sawzall, chopsaw
- ❑ Jack and jackstands
- ❑ Liquid penetrant and rubber lubricant

IMPORTANT NOTE:
Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

DISASSEMBLY

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unbolt I-pipe from just in front of muffler.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

ASSEMBLY

1. Bolt the I-pipe #25-3314 onto the flange at the rear of the particulate filter using supplied gasket.
2. Install muffler with inlet facing forward using a 4” band clamp #23-1820 from the installation kit, snug at this time. Note that the inlet end of the muffler has the number stamped on the end cap (#25-5578).
3. Install the overaxle assembly #25-3315 placing the hanger into the rubber isolator and slip into muffler using a 4” band clamp, snug at this time.
4. Install overaxle extension pipe #25-3316 placing the hanger into the rubber isolator and connecting the pipe to the overaxle pipe using a 4” band clamp, snug at this time.
5. Install tailpipe #25-2392 using a 4” band clamp, snug at this time. Welding the tailpipe is highly recommended.
6. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, spare tire, and frame members for best clearance.
7. Make one final inspection for clearance around brake, fuel lines, and wiring.

WARNING!!!
Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

KIT CONTENTS

Qty.	Part #	Description
❑ 1	25-3314	I-pipe assembly
❑ 1	25-3316	Overaxle pipe extension
❑ 1	25-3315	Overaxle pipe assembly
❑ 1	25-3292	Tail pipe assembly
❑ 1	25-5578	Muffler assembly
❑ 1	22-5776	Installation kit hardware

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